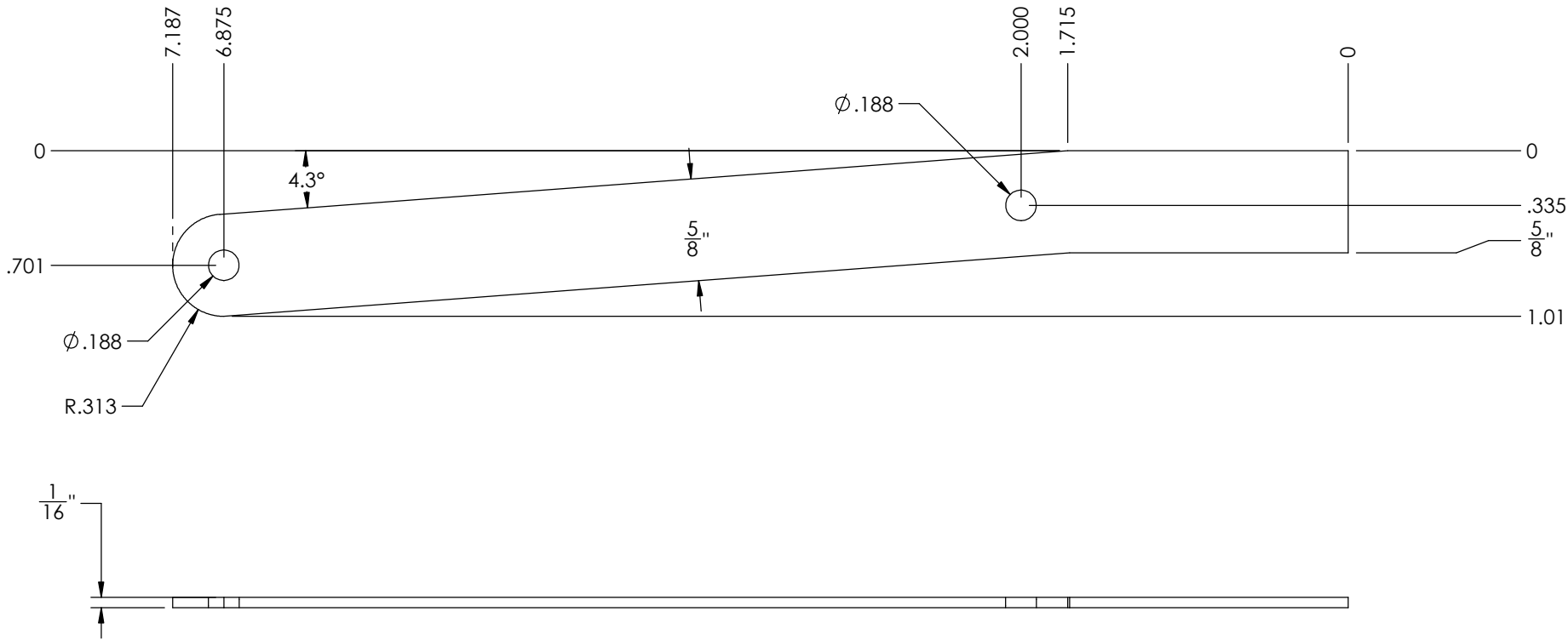

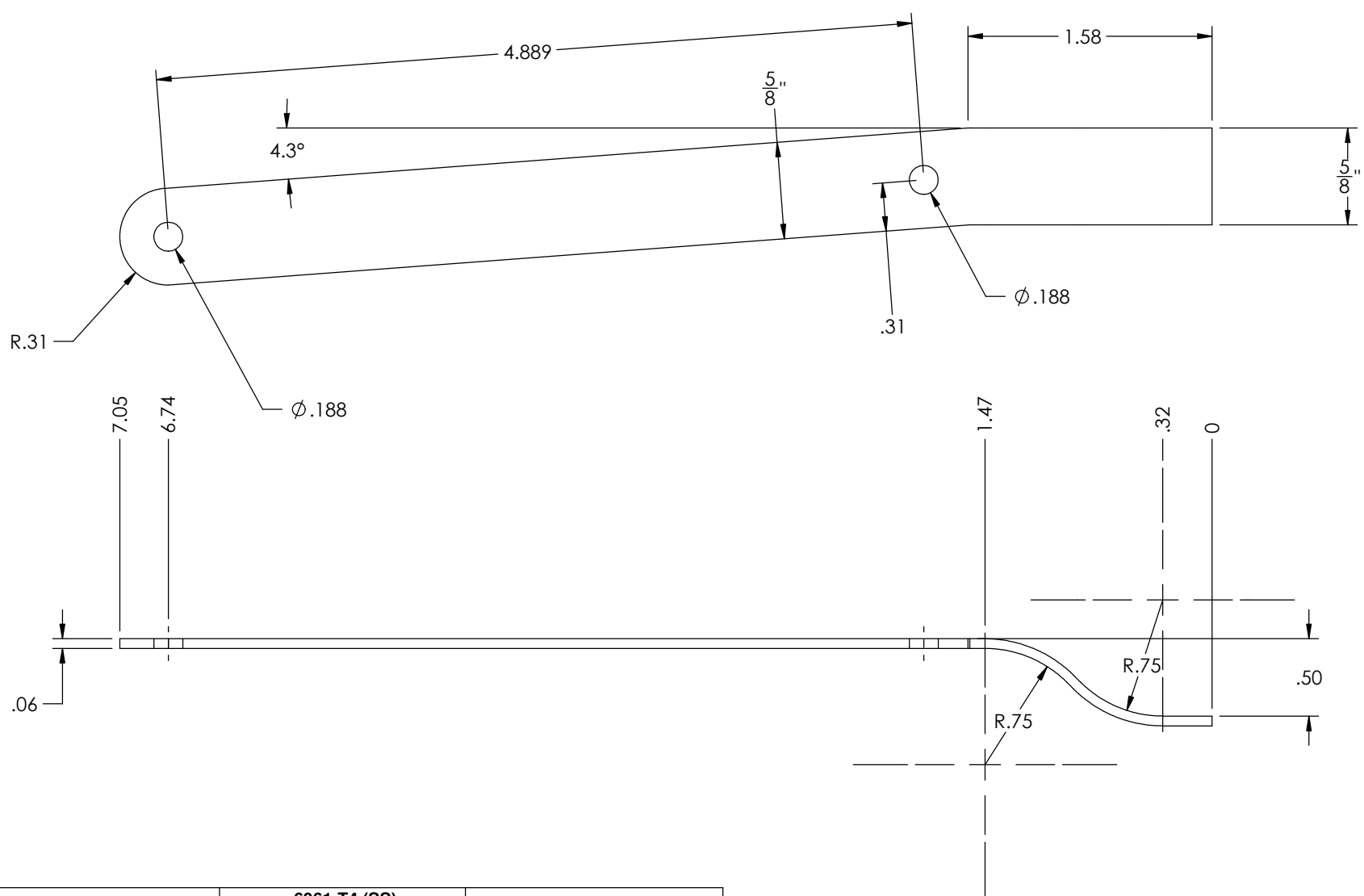


FLAT PATTERN



				MATERIAL: ALUMINUM 6061 T6		UNLESS OTHERWISE SPECIFIED:	
PART DESCRIPTION STOCK ARM RIGHT				Drawn by: Name mm/dd/yy			
				Customer: -			
				Project: -			
PART NUMBER. 00000-00		TAG -00	REV PDA	Job Order: -		Surface Finish Machined surface 63 CLA, unless otherwise noted. Sheet metal as specified in note	Break all sharp corners and edges, min 0.010" max 0.020" chamfer unless specified. Machine all inside shoulders, max 0.010" Radius unless specified. Non-Disclosure This document and related support documents is submitted in confidences and may contain proprietary information which shall not be reproduced or transferred to other documents or any other purpose without prior permission of UNIFILLER SYSTEMS INC.
		GEOMETRIC TOLERANCING AS PER ANSI Y14.5					
SHEET 1 OF 2		THIRD ANGLE PROJECTION 					
SCALE: NTS							



			MATERIAL: 6061-T4 (SS)	UNLESS OTHERWISE SPECIFIED:	
PART DESCRIPTION STOCK ARM RIGHT			Drawn by: Name	Machining/Sheet/Assm TOLERANCES AS FOLLOWS: ANGULAR (MACH) +/-..... 0.5° FRACTIONAL: +/-..... 1/32" DECIMAL: X.X +/- 0.020" X.XX +/- 0.010" X.XXX +/- 0.005"	
			-		
			-		
PART NUMBER. 00000-00	TAG -00	REV PDA	GEOMETRIC TOLERANCING AS PER ANSI Y14.5 THIRD ANGLE PROJECTION	Surface Finish Machined surface 63 CLA, unless otherwise noted. Sheet metal as specified in note.	
SHEET 2 OF 2		SCALE: NTS			